

Work Order ID 61162

Tuesday, August 10, 2010 11:29:21 AM



SHIP TOMORROW

Page 1

Item ID: D350-636-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube RH

Start Date: 8/10/2010 Start Qty: 1.00

Required Date: 8/11/2010 Req'd Qty: 1.00

Reference: Rework



Cust Item ID:

Customer:

DART		TEL: 1-813-632-3336 FAX: 1-813-632-4443	
TRANSPORT CANADA APPROVAL # 09-89			
P/N	D350-636-012	CHG	CHG005
DESC.	Skidtube RH	STC	SH99-7
LOT	B58803	STC	SR00646SE
MODEL	AS350/355	STC	
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING		MADE IN CANADA	

Approvals: Process Plan: *UMF*

Date: 8-8-10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2750

Rev F

0.00

290



HandFXtube

0.00

Hand Finishing Crosstubes

Memo

PULL FROM STOCK D350-636-012 B 58803
SKIDTUBE WAS USED FOR TRIAL FIT
TOUCH UPS ARE NECESSARY

REPLACE ANY HARDWARE IF NECESSARY

0.00

300

QC3- Inspect Part Finish



QC

Memo

0.00

Quality Control

81063111

ml 10 08 10 ①

④

Work Order ID 61162



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Item ID:	D350-636-012	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Skidtube RH					
Start Date:	8/10/2010	Start Qty:	1.00	Cust Item ID:		
Required Date:	8/11/2010	Req'd Qty:	1.00	Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Run	Start	
	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
310 	Packaging	0.00							
	Packaging	0.00							
	<i>S 10/08/11</i> <i>@ 10/08/11</i>								
	Memo ID AND STOCK UNDER NEW BATCH NUMBER								
320 	QC4- 100% Inspect kits for completeness	0.00							
	QC	0.00							
	Quality Control								
	Memo <i>re inspected kit to original w/o.</i> <i>see Attached w/o 58803 Sulyoly</i>								
330 	QC21- Final Inspection - Work Order Release	0.00							
	QC	0.00							
	Quality Control								

10/08/11

MF
10-8-11

Work Order ID 58803

Wednesday, May 19, 2010 9:22:16 AM

Page 1

Item ID: D350-636-012

Accept

Revision ID:

Item Name: Skidtube RH

Start Date: 5/18/2010 Start Qty: 1.00

Required Date: 5/25/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 10-5-19

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2750

Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file and type labels per PPP D350-636-012 CHG 005

Sobolko

REFERENCE ONLY

HJ for CL 10/06/10

Work Order ID 58803

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Item ID: D350-636-012

Revision ID:

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Start Date: 5/18/2010 Start Qty: 1.00

Required Date: 5/25/2010 Req'd Qty: 1.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev. Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

240

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

5/10/66/107

(4)

Quality Control

250

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

REFERENCE ONLY

10.6.98

260

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

5/10/66/10

(4)

Quality Control

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Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

270



Packaging

Packaging

0.00

Memo

0.00

Package as per PPP D350-636-012

Rev A

10-6-10 SP

280



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

REFERENCE ONLY

10/06/10 JF

MF

10-6-10

B58803

Picklist Print

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Work Order ID: 58803

Parent Item: D350-636-012

Parent Item Name: Skidtube RH

Comments: IPP Rev: I 02.09.25 Rearranged procedure steps KJ
 IPP Rev: J 06-03-29 As per Rev D EC
 IPP Rev: K 06-07.13 As per dsi9343 EC
 IPP Rev: L 07-07-28 Added SS Wearplates (Rev E) JLM Verified By: EC

Start Date: 5/18/2010

Required Date: 5/25/2010

Start Qty: 1.00

Required Qty: 1.00

REFERENCE

NAS1611-010



O-RING

Purchased No 230 Each

306.0000 8

Location

Loc Qty

Loc Code

FP 306
 110715 100
 110915 206

223.0000 8

mt 10.06.09

NAS1611-013



O-RING

Purchased No 230 Each

223.0000 8

Location

Loc Qty

Loc Code

FP 223
 114451 185
 114496 38

113.0000 2

mt 10.06.09

AN8C21A



BOLT

Purchased No 250 Each

113.0000 2

Location

Loc Qty

Loc Code

ST345 113
 111605 23
 115558 50
 114653 40

106.0000 1

10-6-95

AN960C816L



WASHER

Purchased No 250 Each

106.0000 1

Location

Loc Qty

Loc Code

ST348 106
 110584 100
 111424 6

2

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Shop Packet Print

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Picklist Print

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Work Order ID: 58803

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Start Date: 5/18/2010

Required Date: 5/25/2010

Start Qty: 1.00

Required Qty: 1.00

REFERENCE ONLY

D2741

Blade, 350 Skidtube

Manufactured No

250 Each

28.0000

Location

ST466

Loc Qty

28

Loc Code



1

10-6-95

D3493-1

Washer

Manufactured No

250 Each

33.0000

Location

ST065

Loc Qty

33

Loc Code



2

10-6-95

D3532-1

Spacer

Manufactured No

250 Each

25.0000

Location

ST068

Loc Qty

25

Loc Code



2

10-6-95

D3672-13

Phenolic Washer

Purchased No

250 Each

894.0000

Location

ST077

Loc Qty

894

Loc Code



2

10-6-95

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 IPP Rev: L 07-07-28 Added SS Wearplates (Rev E) JLM Verified By: EC

REFERENCE

Start Date: 5/18/2010

Required Date: 5/25/2010

Start Qty: 1.00

Required Qty: 1.00

MS21083C8



NUT

Purchased No

250

Each

41.0000



10-6-95

Location

ST303

Loc Qty

41

11

30

Loc Code

110

Each

2.0000



D2600-3-BENT



Extrusion Bent

Manufactured No

Location

LG

55462

57538

Loc Qty

2

1

1

Loc Code

110

Each

28.0000



1352903 ① 11/6/5/25

D2744



Cap

Manufactured No

Location

LG

47488

51922

Loc Qty

28

10

18

Loc Code

160

Each

1.0000



BE 10/05/25

D2739



3501 Beam

Manufactured No

Location

LG

57948

Loc Qty

1

1

Loc Code

1352903 11/05/26

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Shop Packet Print

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